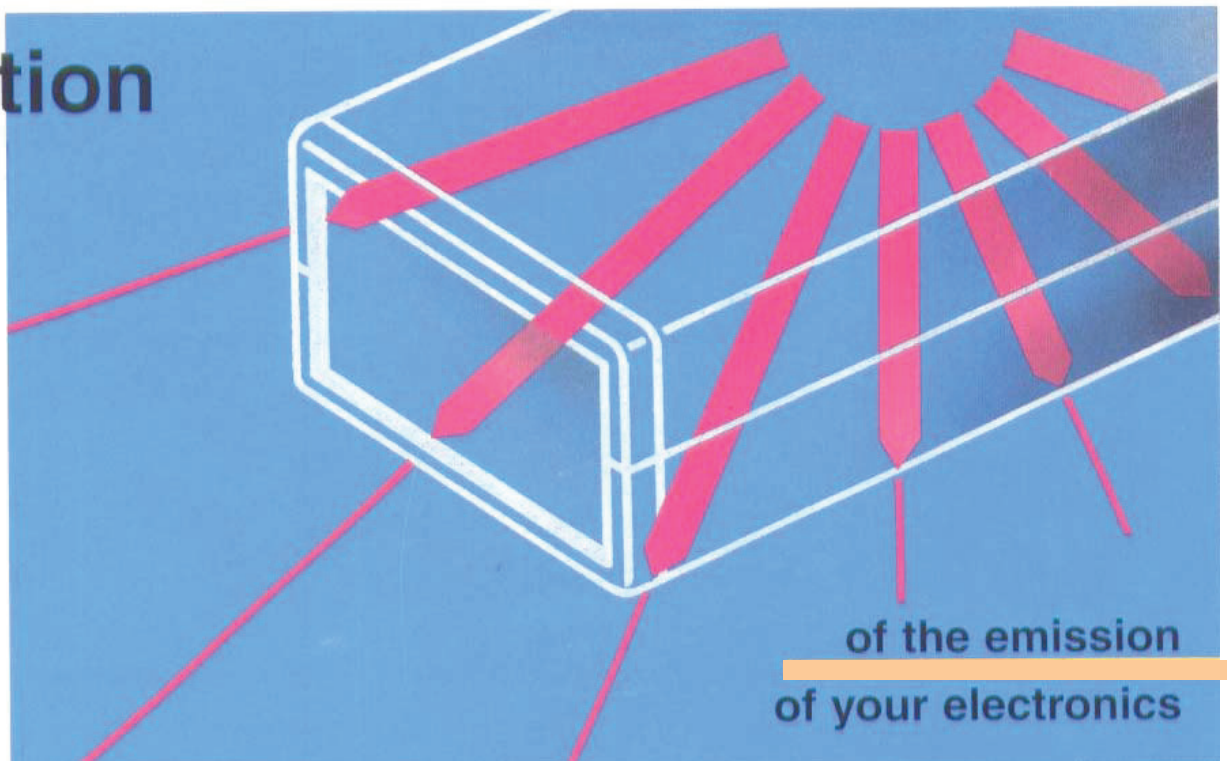
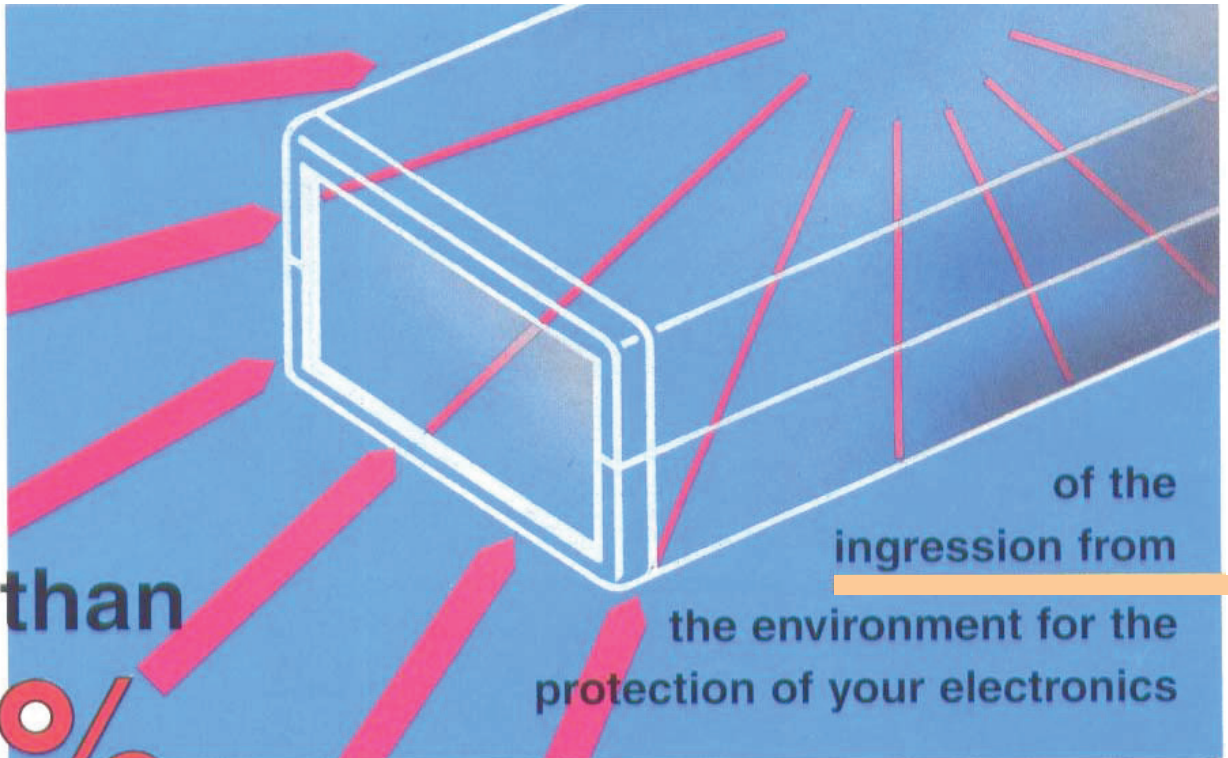
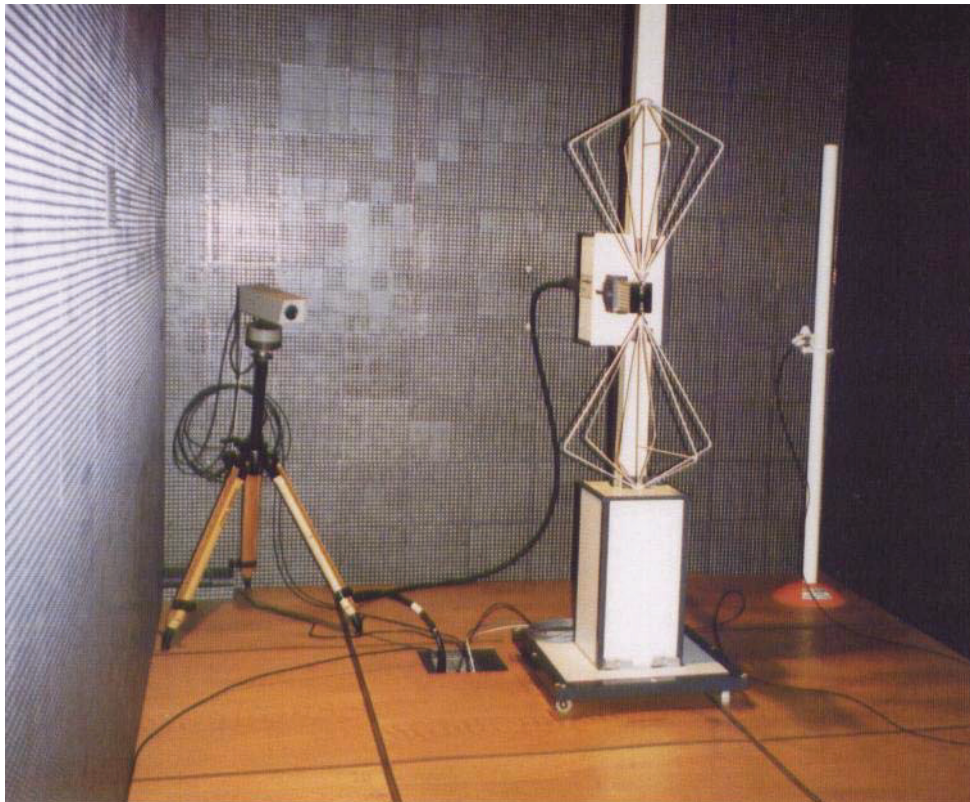


# BOPLA Enclosures

more than  
**90%**  
reduction



Information for RFI protection.



Testing laboratory of Phoenix EMV-Test GmbH in Blomberg

## **E M C - Screening by BOPLA**

**This brochure is meant to help you choose the best possible EMC protection for your electronic equipment.**

**Some of the graphs in the following diagrams show strong fluctuations due to resonances occurring.**

**These resonances will disappear, change, or weaken as the position of source of interference is shifts slightly.**

**The screening attenuation values received from standard empty enclosures are not conduted to fully assembled electronic equipment.**

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# 1. E M C - Technical Information



A Phoenix Mecano Company

The screening effect (SE) is defined as the ratio of the field intensity before/after the shield.

SE (dB)	Screen factor	Attenuation in %
20	10 : 1	90,0
40	100 : 1	99,0
60	1000 : 1	99,9
80	10000 : 1	99,99
100	100000 : 1	99,999

The law on electromagnetic compatibility of 9 November 1992 requires all manufacturers of electrical and electronic products to prove and ensure that their equipment meets the EMC regulations. The purpose of this is:

- to prevent the equipment or system from emitting impermissible levels of radiated noise.
- to prevent the malfunctioning of a product due to electromagnetic fields from outside

To prove that equipment is EMC standardised, the CE sign is to be used in all member states of the European Community. Manufacturers have been given a transition period, starting on 1<sup>st</sup> January 1996, to comply with these regulations. This period is rather short, and it is causing considerable problems for many manufacturers, particularly with existing products. In the past, little attention has been paid to EMC requirements in the design stage, although here lie the best opportunities.

**A study on EMC as a cost factor has shown the following:**

EMC measures	Cost factor
In the design stage	1
During series production	100
While in use	1000

For the choice of an enclosure this means that an electrical component subject to the EMC regulations can be installed in any desired enclosure without any extra costs in 90% of cases. So to achieve screening, the essential advantages of plastic enclosures need not to be sacrificed.

- an elegant design
- considerable price savings
- lightness and versatility

## **Screening with plastic enclosures**

It is generally easy to screen plastic enclosures effectively as well. You can still benefit from the advantages of a plastic enclosure.

At present, screening is achieved by applying a metal coating on the inside or outside of the enclosure. Metal coatings on plastics can be galvanized, vaporized, or enamelled. We offer the following standard procedures:

### **Screening by aluminization**

Aluminization is performed in high-vacuum machinery. We provide a standard coating thickness of at least 2.5  $\mu\text{m}$ . A greater thickness is, however, always possible, if required, depending on the enclosure material.

The aluminium coating adheres evenly and well on almost all plastics and remains stable for long periods.

The mechanical properties of the plastic are not altered by vaporization, and no brightness or cracking will result. When vaporizing, areas that should not or may not be coated must be covered or masked.

### **Screening by enamelling**

- a) with copper
- b) with copper metallised with silver

Coating with EMC conductive lacquer applies a 50  $\mu\text{m}$  thick conductive layer (copper) respectively a 25  $\mu\text{m}$  thick layer (silver metallised copper) to the enclosure parts.

Prior to coating, the enclosure can be covered or masked according to our specification or at customer's request, to keep those areas that are not to be coated free of lacquer.

Coating the plastic enclosure achieves a good degree of attenuation. Should the degree of attenuation still give inadequate protection, the use of conductive seals will enhance shielding.

In addition to the above screening methods, enclosures can be made of metal-filled plastics. However, due to high material costs and the uncertain screening performance these materials are only of interest in some cases.

## **Screening with aluminium enclosures**

Aluminium enclosures may under certain circumstances in themselves offer some EMC attenuation owing to the material.

However, the joints (tongue and groove) need to be fitted with the appropriate seals for optimal EMC performance, and it must be remembered to bridge the lacquer coating.

This can be done with appropriate seals or by removing the lacquer coating. The measures involved must be determined while clarifying your requirements.

# 1. E M C - Technical Information

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## Screening of aluminium profiles and aluminium plates

Chromating the surface, as against anodizing it, gives the surface excellent conductivity that is virtually equivalent to the original conductivity of aluminium. By chromating, aluminium's natural oxide film is converted into a very thin an-organic layer. Compared with the anodized layer, the chromated surface is more sensitive.

Aluminium plates offer the option of chromating on one side, so that the side exposed to the operator has an anodized layer which is less sensitive.

## Screening of display windows

This technique involves applying a conductive transparent foil to the display window. To produce a conductive connection to the enclosure's shield, terminal lugs can be attached to the foil.

## Screening of cable ducts

Unshielded cable ducts on EMC enclosures result in a substantial sacrifice of screen attenuation. To prevent this happening, the end of the shielded cable must be inserted into an EMC cable gland. Ensure the contact is good between the cable gland and the enclosure screen. To obtain a ground connection, a conductive shim with grounding clips can be inserted between cable gland and enclosure screen.

However, if it is not possible to obtain screening by using metallic connections and shielded cables, use a duct designed for the wavelength. Duct apertures smaller than  $1/30^{\text{th}}$  of the wavelength have an extremely small influence on the screening effect. With higher field intensity values, the length of the aperture should not be greater than  $1/30^{\text{th}}$  of the wavelength.

## Screening of key pads

There are two options available:

- Laminating the polyester foil, coated with aluminium or copper, into the keyboard by sandwiching it under the front pane foil. To grounding to the enclosure wall or mother board, use foil with at least one attached terminal lug.
- The other alternative is to integrate foil, coated by the screen printing technique, into the keyboard. With this option, conductive silver is printed on the polyester foil, to cover its surface fully or in a lattice-shaped pattern. In this case, the foil should be grounded directly to the PCB via the plug and socket connection.

## Other EMC measures

### **EMC seals**

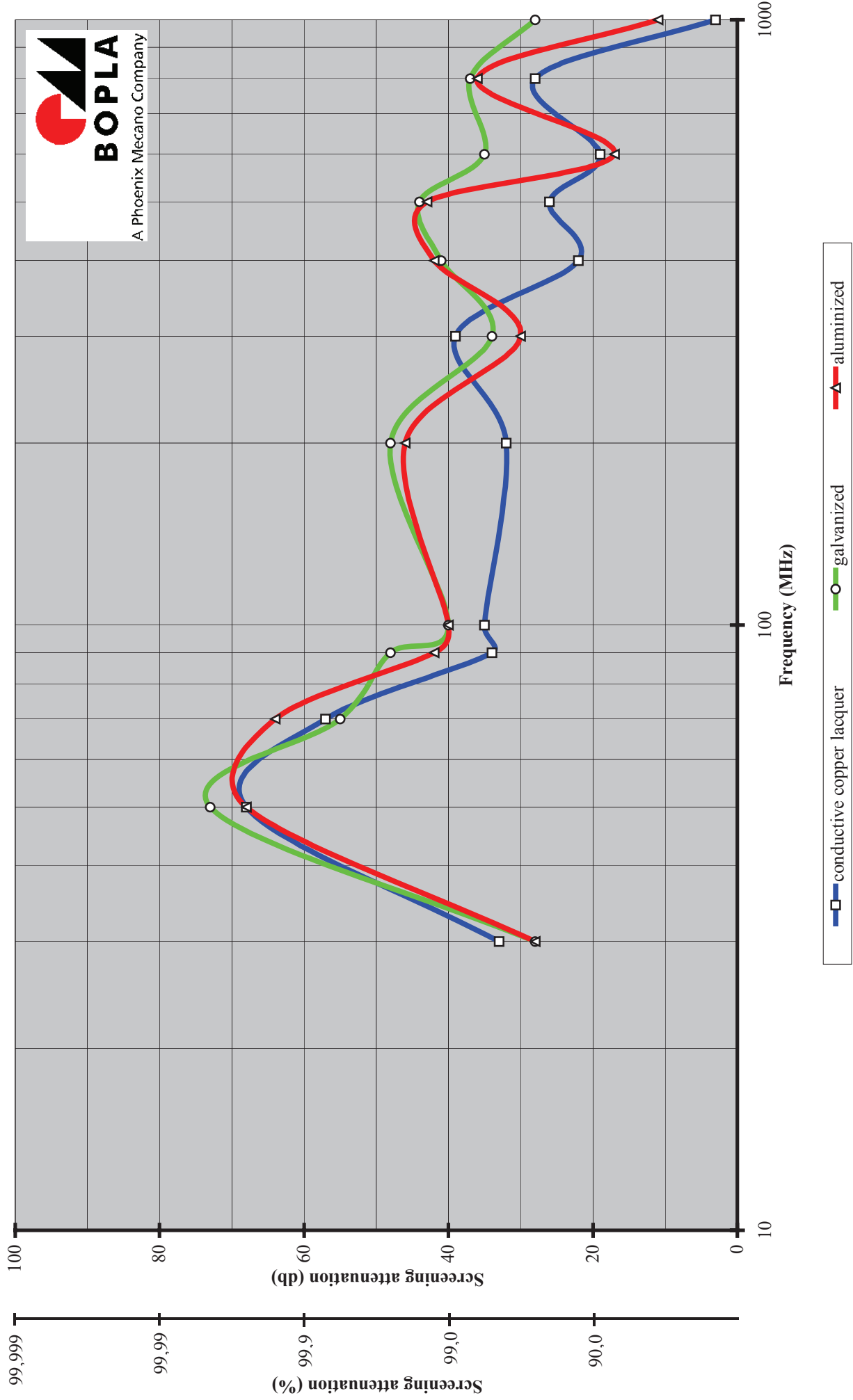
In any other cases, where the screening techniques already described prove to be inadequate, contact seals can be used to enhance screening performance. If necessary, we will suggest or specify these special seals to suit your requirements and type of enclosure.

### **Interior encasing**

A further effective screening measure is offered by the possibility of surrounding components, sub-assemblies or entire electronic systems that are sensitive to radiation interference, with a metallic casing inside the enclosure. In addition to the measures already described, a further enhancement of the screening performance can be achieved with interior encapsulation.

**For several years, BOPLA has worked with competent EMC suppliers and institutes that will also assist you with EMC problems, carry out measurements and tests, or issue certificates for you. We shall be pleased to give you addresses and the names of contact persons.**

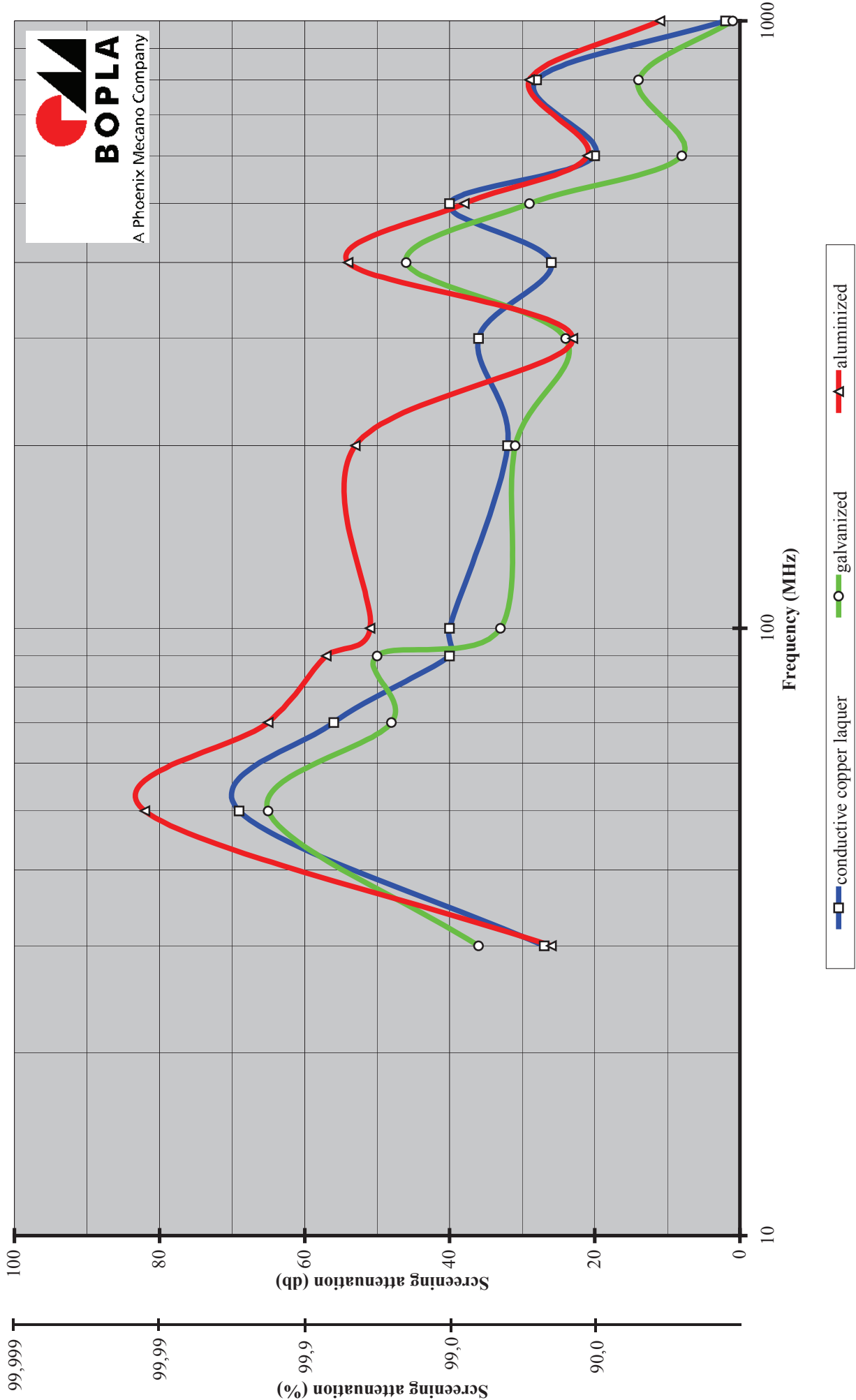
# Measurement of screening attenuation



**2.1. CombiCard II with EMC seal without ventilation**  
 Combination: FR 7000 + BC 7000-1,5 + RD 7000 K

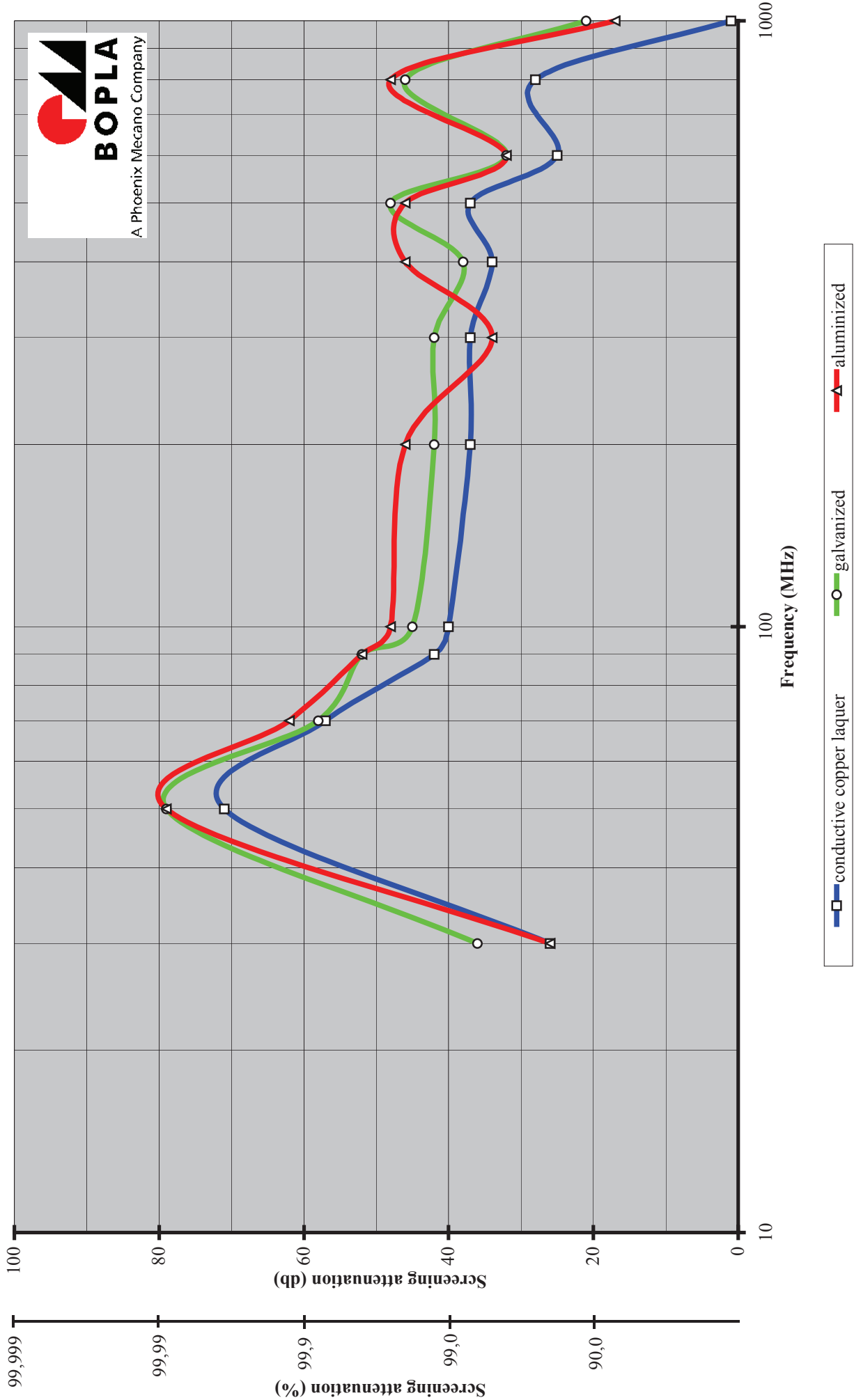


# Measurement of screening attenuation



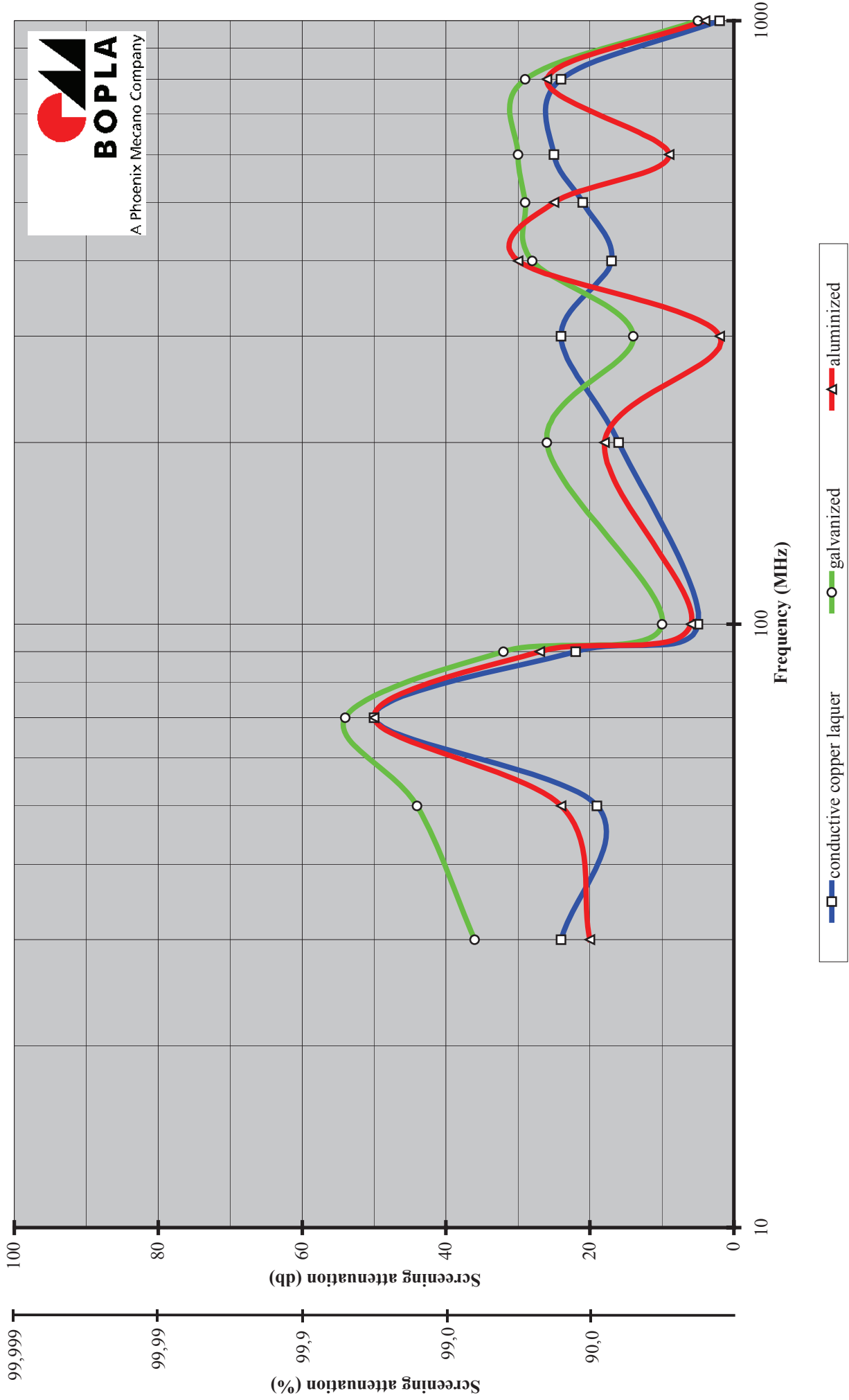
**2.2. CombiCard II with EMC seal with ventilation**  
 Combination: FR 7000 + BC 7000 L-1,5 + RD 7000 K

# Measurement of screening attenuation



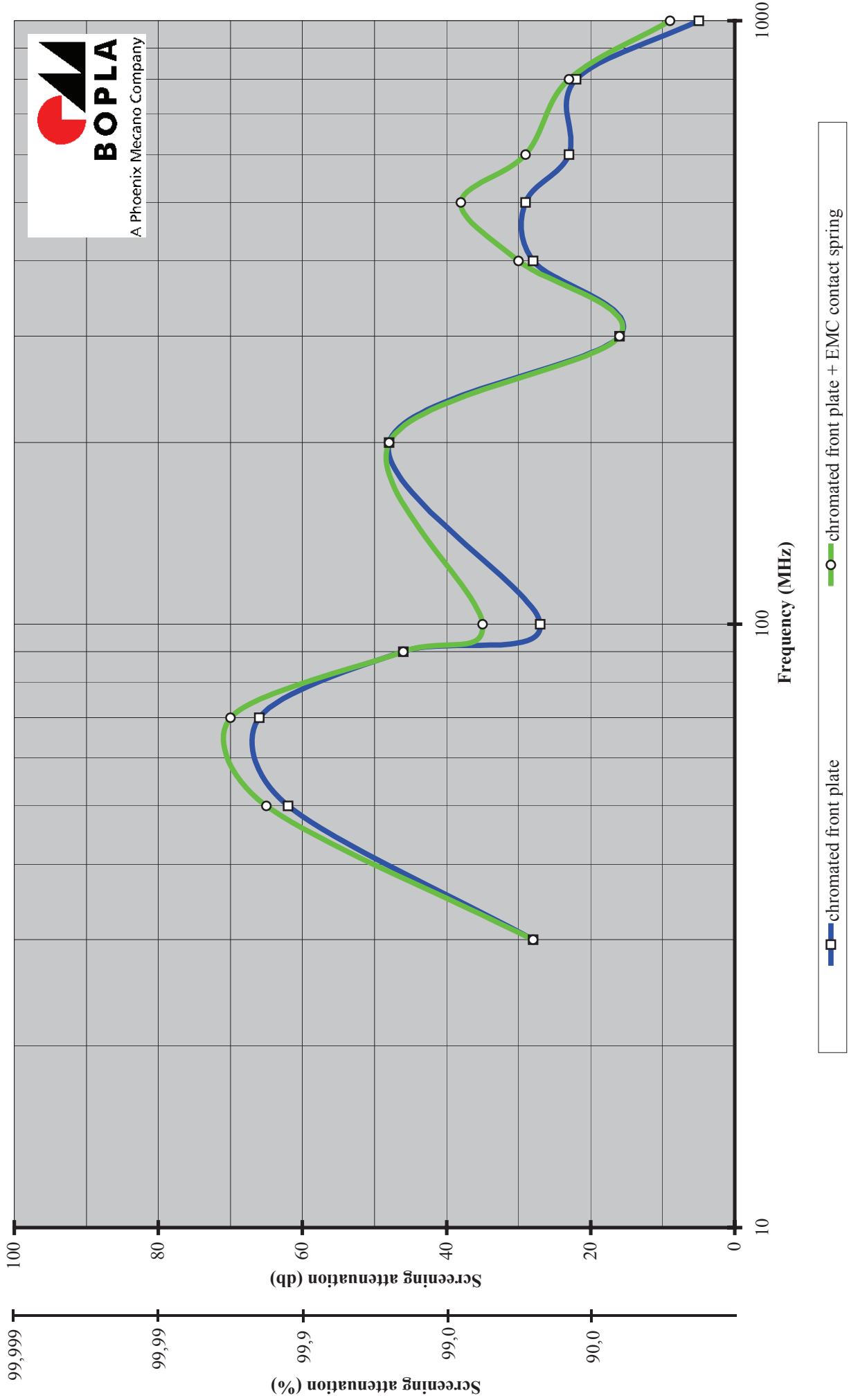
**2.3. CombiCard II with EMC seal without ventilation**  
 Combination: FO 7000 + BC 7000-1,5 + RD 7000 K

# Measurement of screening attenuation



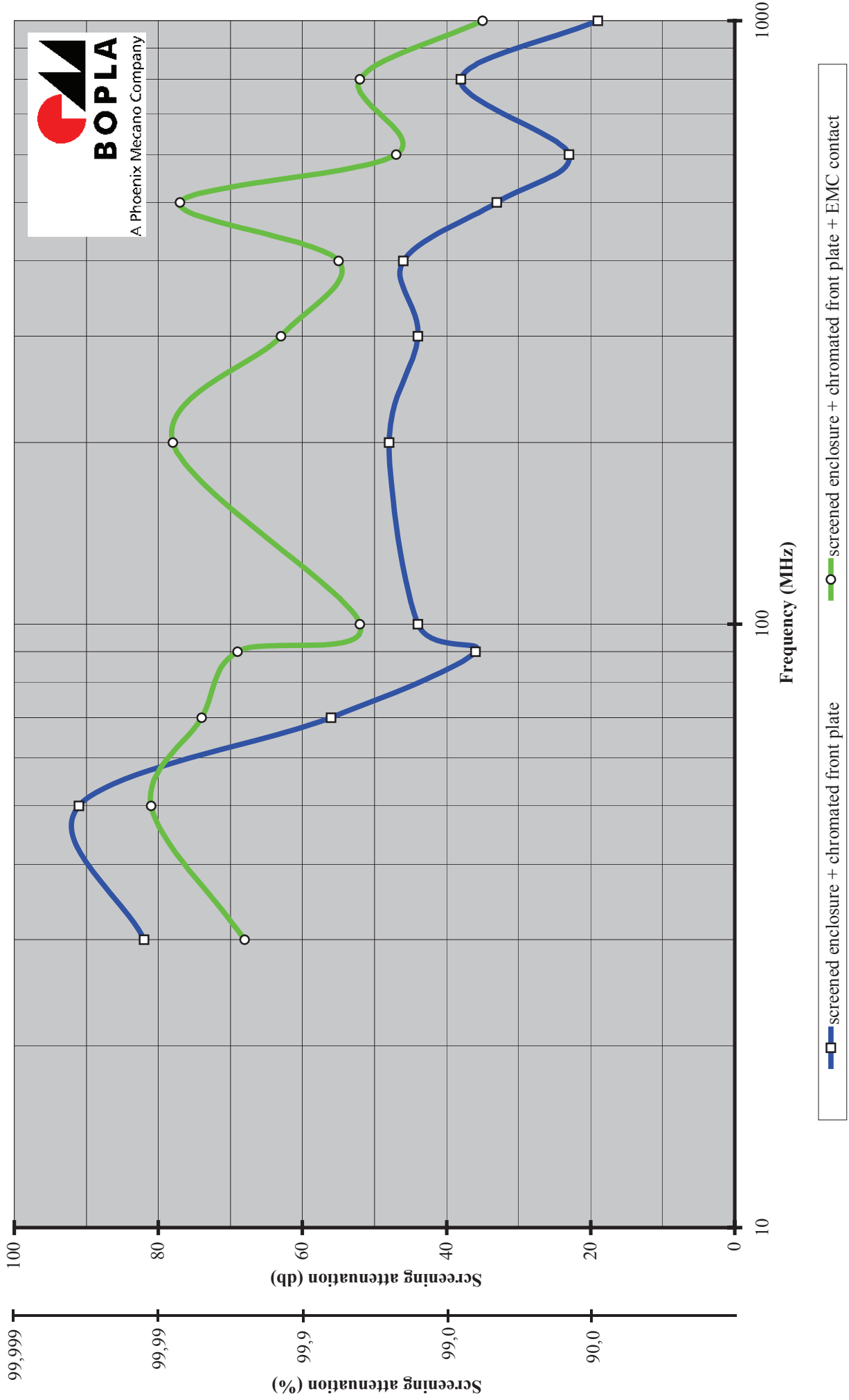
2.4. CombiCard II with standard seal without ventilation  
 Combination: FO 7000 + BC 7000-1,5 + RD 7000 K

## Measurement of screening attenuation



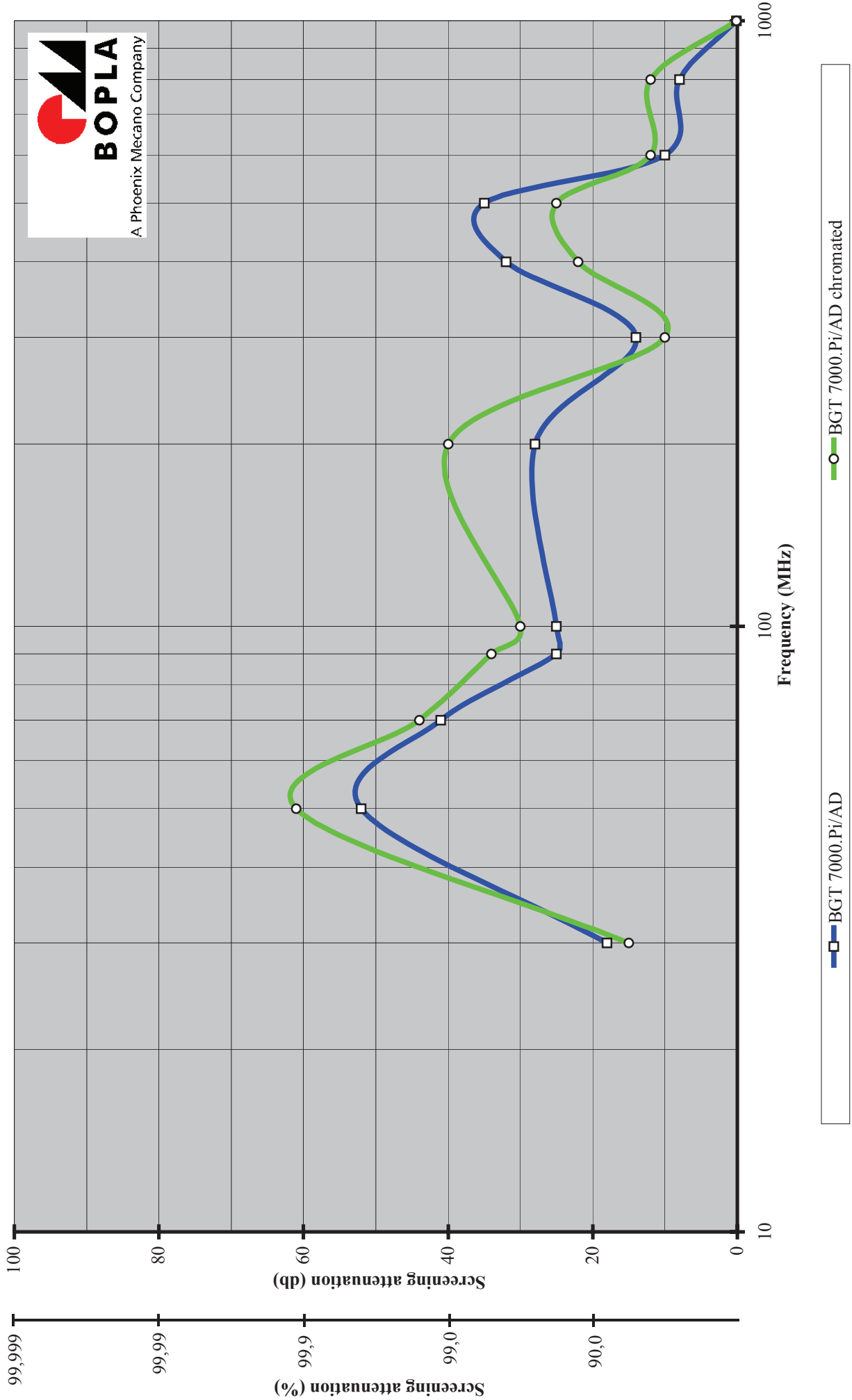
**2.5. CombiCard II – aluminized with EMC seal and front plate (open front lid)**  
 Combination: (FD 7000 G) + FP 7000 + BC 7000-1.5 + RD 7000 K

# Measurement of screening attenuation



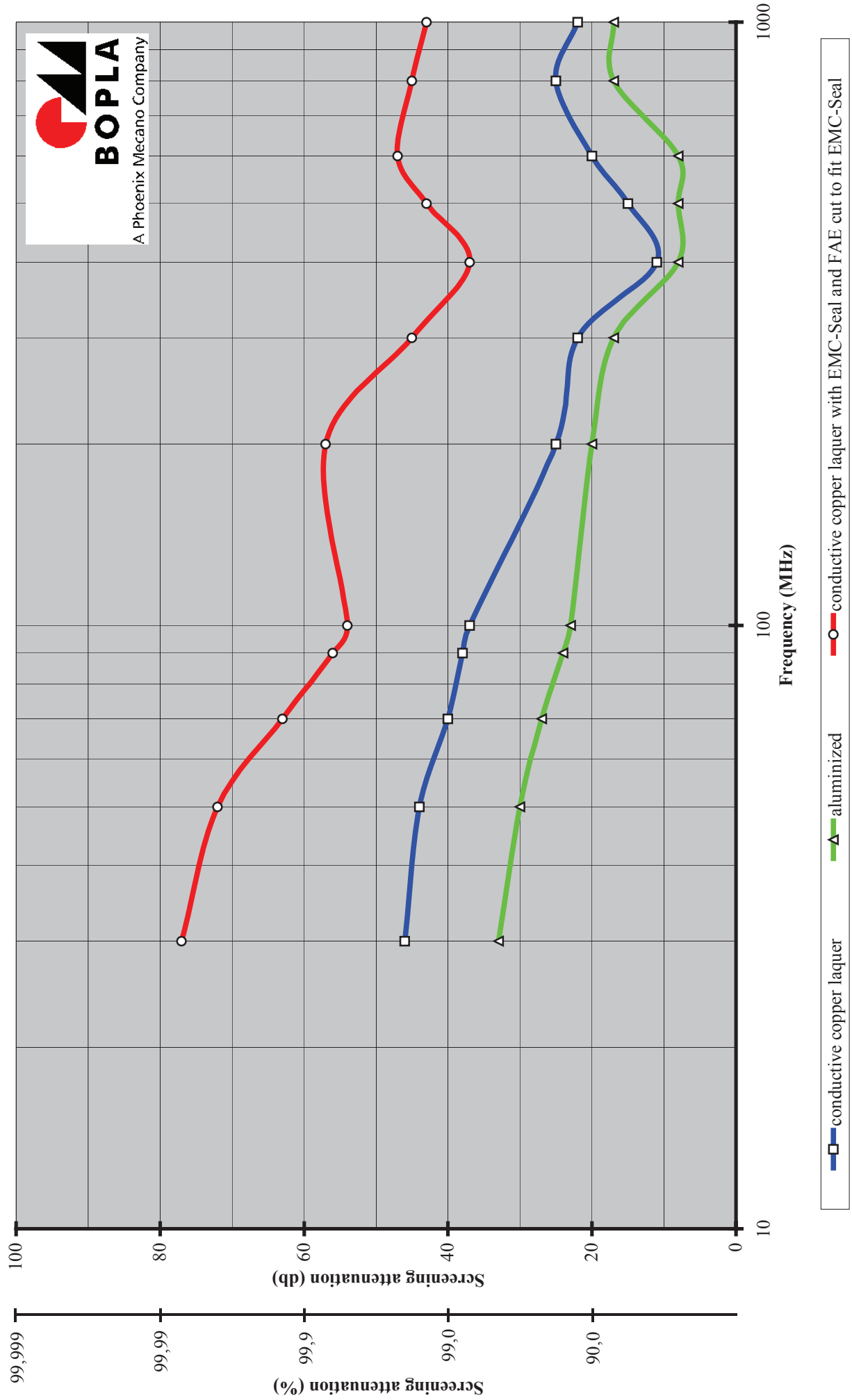
**2.6. CombiCard II - Standard enclosure with screened enclosure + front plate**  
 Combination: FD 7000 G + Schirmgehäuse + FP 7000 + BC 7000-1,5 + RD 7000 K

# Measurement of screening attenuation



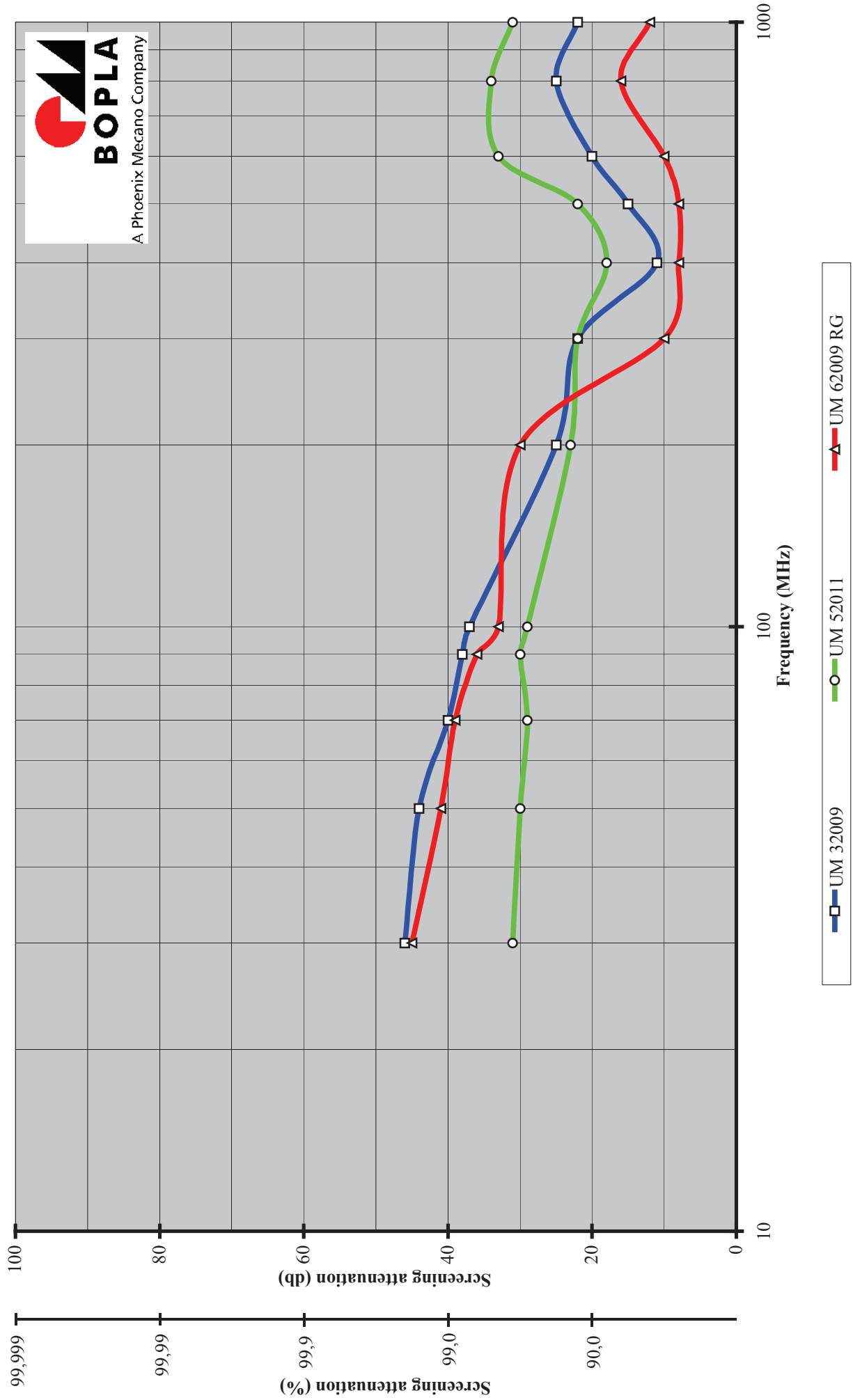
**2.7. CombiCard II Standard enclosure with BGT 7000.Pi/AD**  
 Combination: FD 7000 G + BGT 7000.Pi/AD + BC 7000-1,5 + RD 7000 K

# Measurement of screening attenuation



3.1. Ultramas 32009 with standard FAE

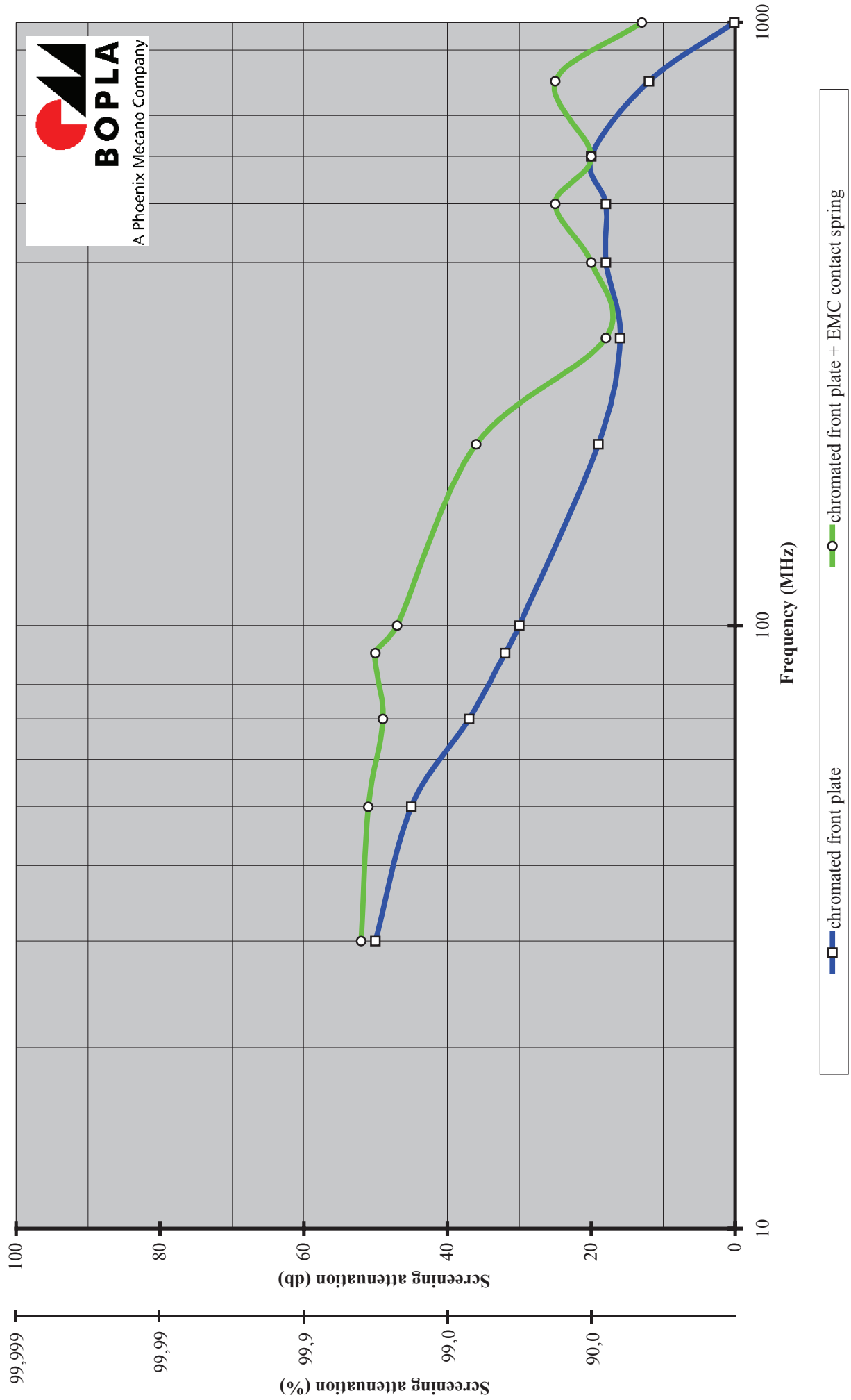
# Measurement of screening attenuation



3.2. Ultramas with conductive copper laquer and standard FAE

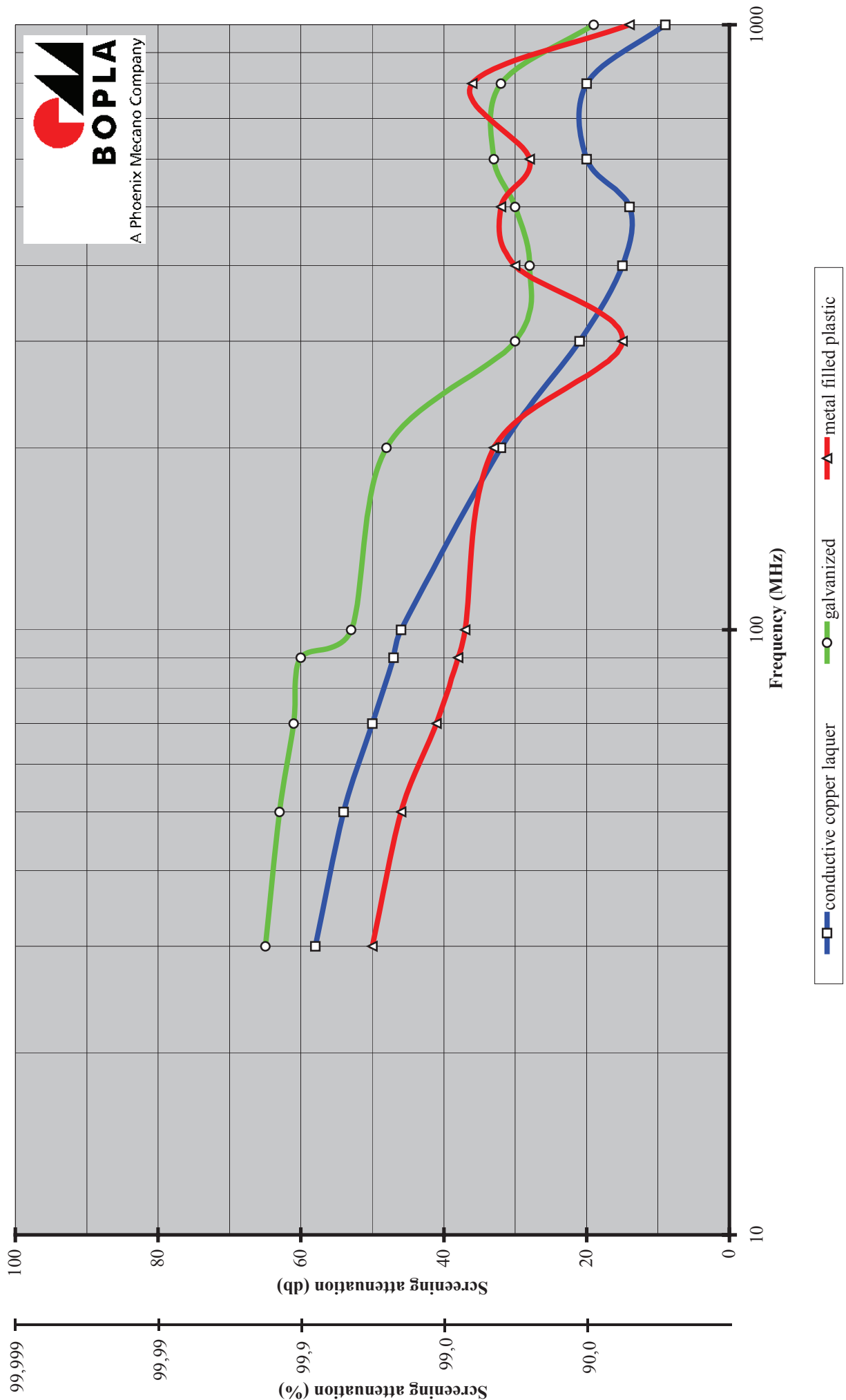


# Measurement of screening attenuation



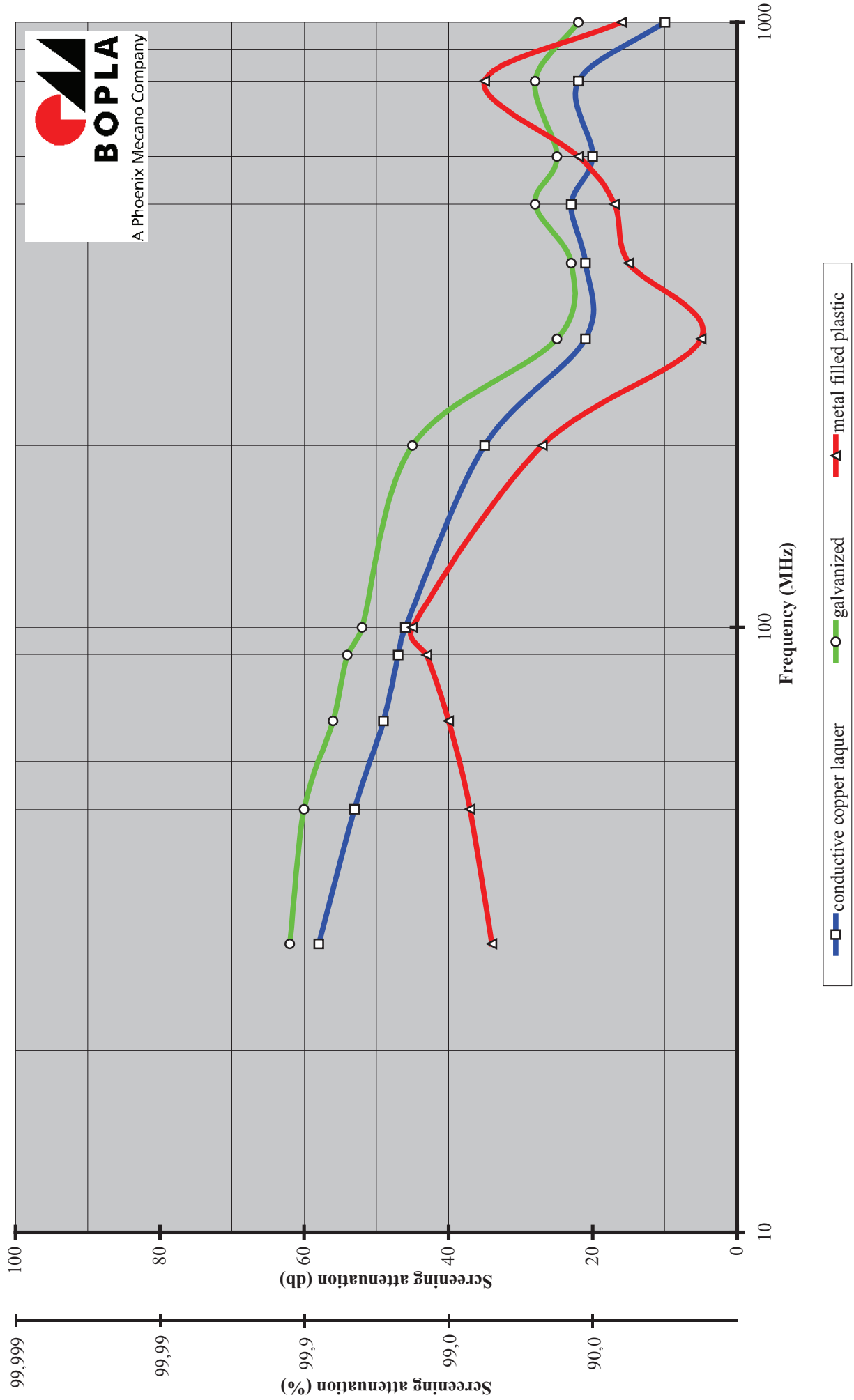
4.1. RCP 2000 with conductive copper laquer

# Measurement of screening attenuation



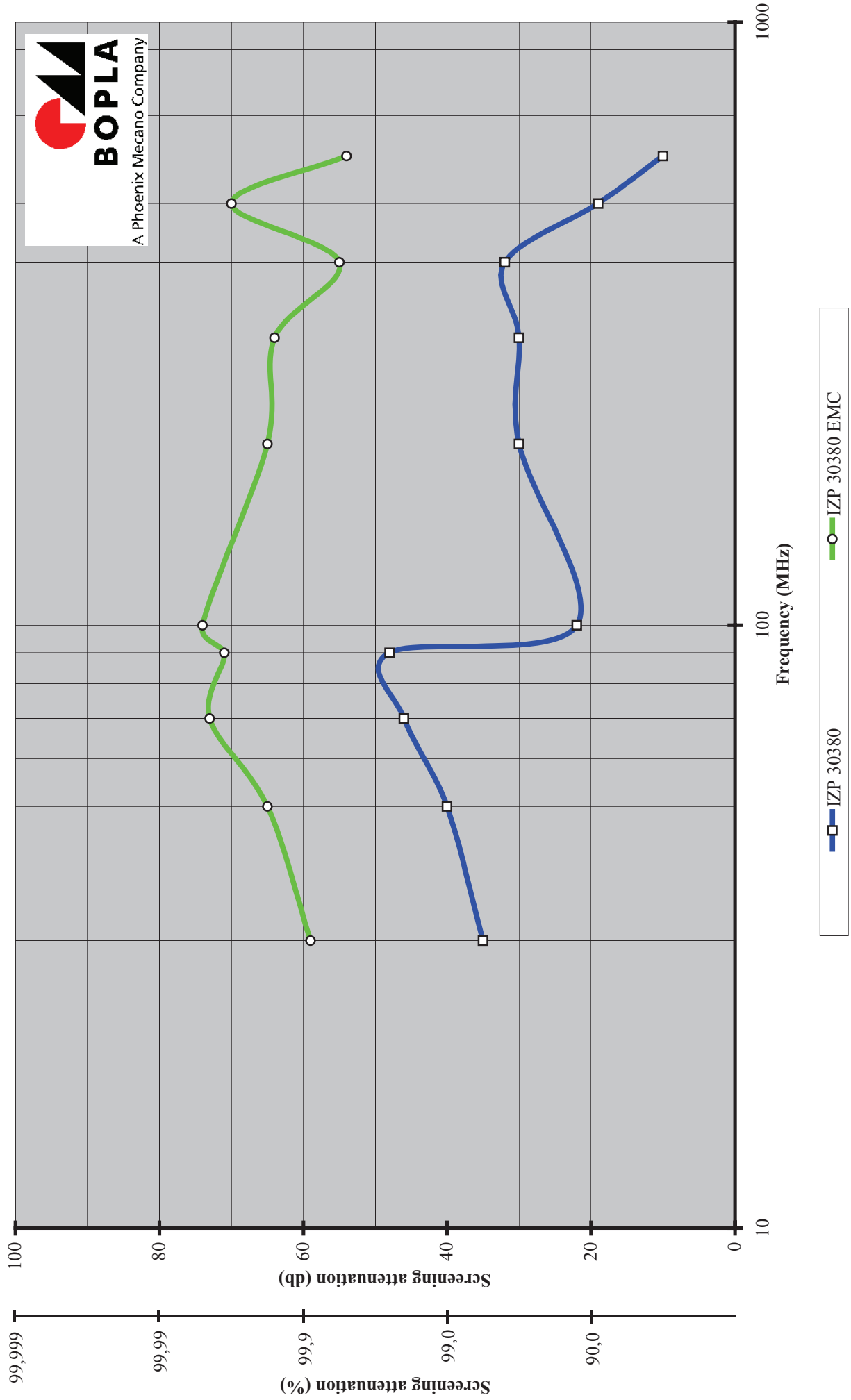
5.1. CombiNorm with horizontal PCB with AK 700/ \_V

# Measurement of screening attenuation



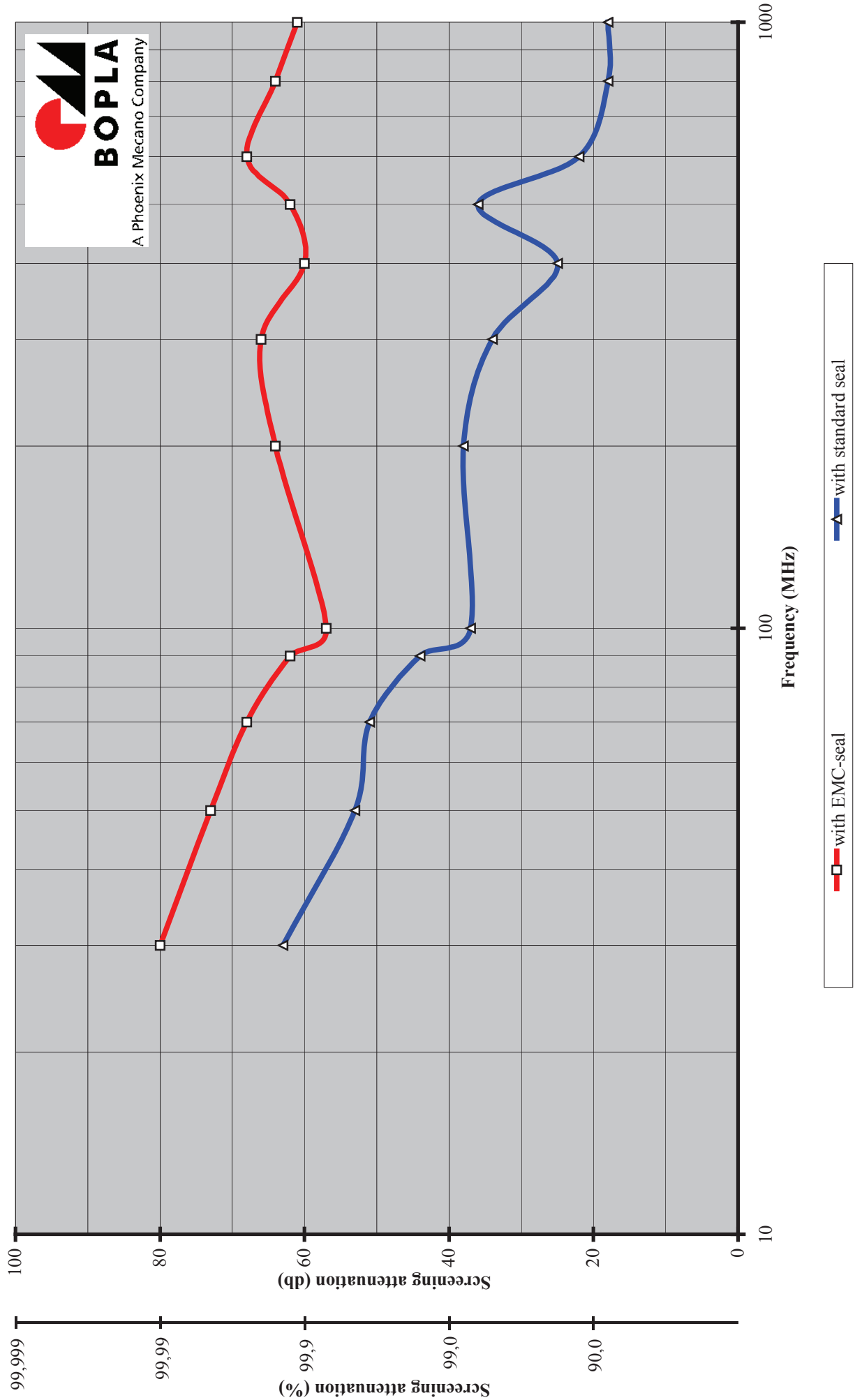
5.2. CombiNorm with vertical PCB with AK 700/ H

# Measurement of screening attenuation



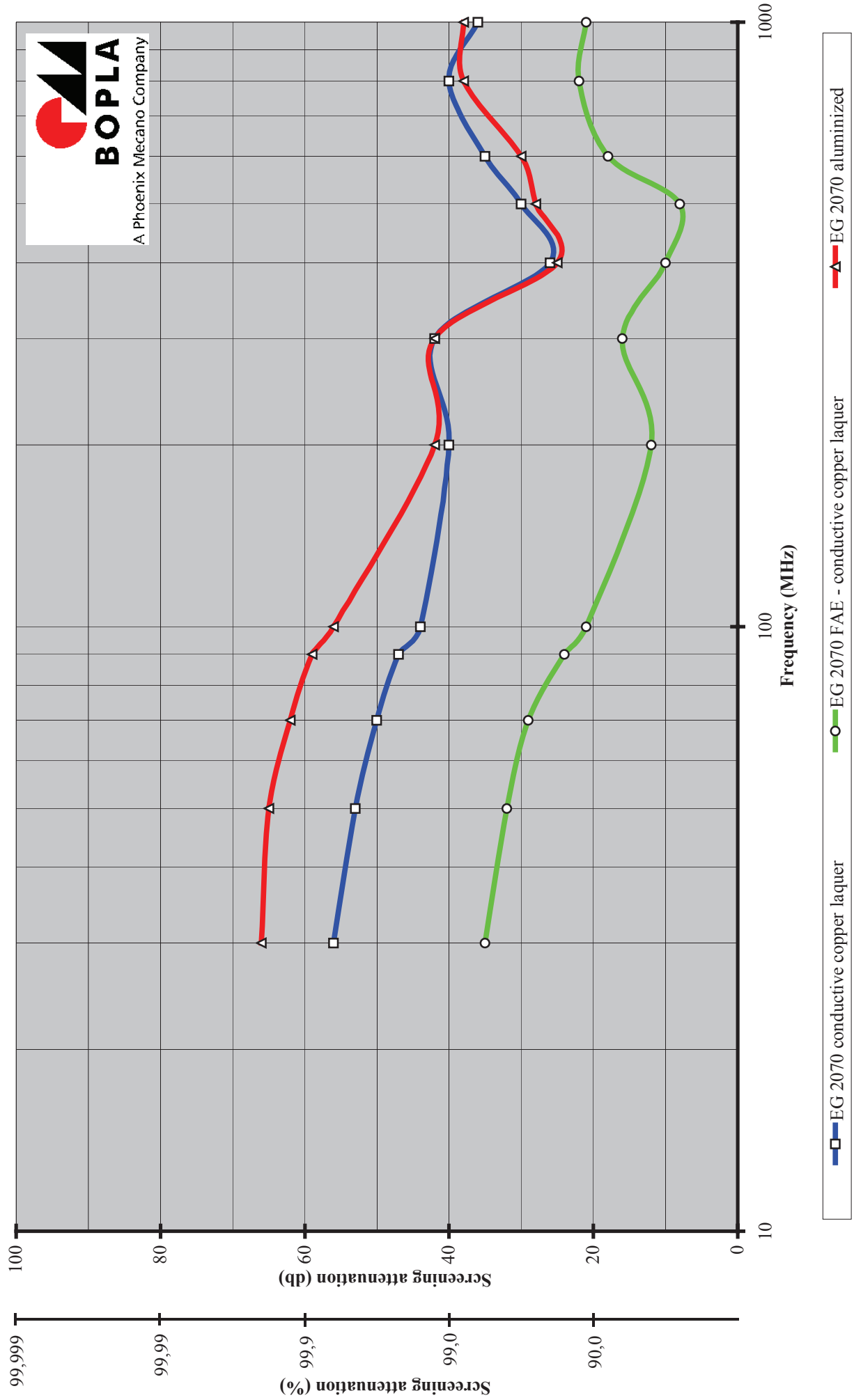
6.1. Interzoll-Plus

# Measurement of screening attenuation



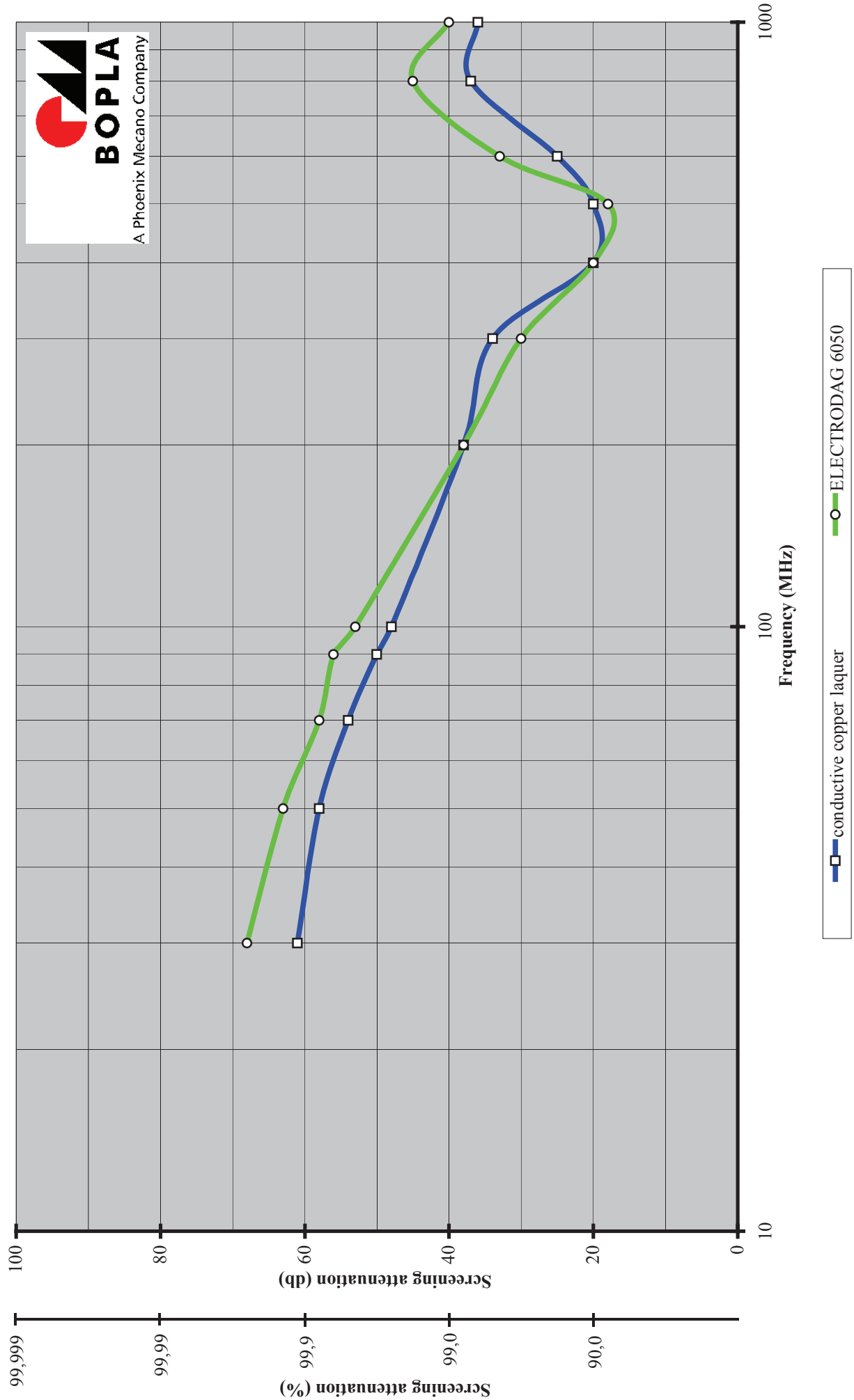
7.1. Euromas with conductive copper laquer

# Measurement of screening attenuation



## 8.1. Elegant-enclosure

# Measurement of screening attenuation



9.1. NGS 9616 with standard frontplate



Welcome to BOPLA City!

# BOPLA sales organisation Germany (as of 1.1.2012)

## Field staff

Roland Heisig  
Mobile: +49 173 / 7276471  
Tel.: +49 3327 / 565636  
Fax: +49 3327 / 565637  
rheisig@bopla.de

Jürgen Stapelfeld  
Mobile: +49 173 / 7276470  
Tel.: +49 4154 / 791968  
Fax: +49 4154 / 7743  
jstapelfeld@bopla.de

ELTOP GmbH · Jörg Oppermann  
Robert-Bosch-Str. 8 · 30989 Gehrden  
Mobile: +49 172 / 5101231  
Tel.: +49 5108 / 927320  
Fax: +49 5108 / 927321  
eltop@eltop.de

Thomas Geißler  
Mobile: +49 173 / 7276480  
Tel.: +49 2162 / 1034308  
Fax: +49 2162 / 1033679  
tgeissler@bopla.de

Matthias Edinger  
Mobile: +49 173 / 7276463  
Tel.: +49 6753 / 964208  
Fax: +49 6753 / 964245  
medinger@bopla.de

Rainer Nottberg  
Mobile: +49 173 / 7276479  
Tel.: +49 5936 / 9345485  
Fax: +49 5936 / 9345486  
rnottberg@bopla.de

Karin Heller  
Mobile: +49 173 / 7276460  
Tel.: +49 8861 / 254782  
Fax: +49 8861 / 254783  
kheller@bopla.de

Robert Waldau  
Mobile: +49 173 / 7276466  
Tel.: +49 9101 / 6516  
Fax: +49 9101 / 997355  
rwaldau@bopla.de

Udo Metzulat  
Mobile: +49 173 / 7276462  
Tel.: +49 7159 / 933925  
Fax: +49 7159 / 933926  
umetzulat@bopla.de

## Sales area

**Sales area East**  
Postcode 01-06, 09-17, 39

**Sales area North**  
Postcode 18-25, 27-29

**Sales area Middle**  
Postcode 30-32, 34, 36-38, 99

**Sales area West**  
Postcode 40-42, 46, 47, 50-52, 58

**Sales area West-South**  
Postcode 35, 53-57, 60-69, 76700-76999

**Sales area North-West**  
Postcode 26, 33, 44, 45, 48, 49, 59

**Sales area South-East**  
Postcode 80-89, 94

**Sales area Middle-South**  
Postcode 07, 08, 74, 90-93, 95-98

**Sales area South-West**  
Postcode 70-73, 75, 76000-76699, 77-79

## Office staff

Birgit Schulte-Beckmann  
Tel.: +49 5223 / 969-140  
Fax: +49 5223 / 969-130  
bschulte@bopla.de

Heike Kretschmer  
Tel.: +49 5223 / 969-149  
Fax: +49 5223 / 969-130  
hkretschmer@bopla.de

Raphael Tiemann  
Tel.: +49 5223 / 969-139  
Fax: +49 5223 / 969-130  
rtiemann@bopla.de

Anja Werries  
Tel.: +49 5223 / 969-151  
Fax: +49 5223 / 969-130  
awerries@bopla.de

Ralf Massmann  
Tel.: +49 5223 / 969-142  
Fax: +49 5223 / 969-130  
rmassmann@bopla.de

Regina Reeßing  
Tel.: +49 5223 / 969-133  
Fax: +49 5223 / 969-130  
rreesing@bopla.de

Heike Buchholz  
Tel.: +49 5223 / 969-150  
Fax: +49 5223 / 969-130  
hbuchholz@bopla.de

Irene Weis  
Tel.: +49 5223 / 969-145  
Fax: +49 5223 / 969-130  
iweis@bopla.de

Christopher Etienne  
Tel.: +49 5223 / 969-174  
Fax: +49 5223 / 969-130  
cetienne@bopla.de



## Field staff

Thomas Lücke  
 Mobile: +49 173 / 5755400  
 Tel.: +49 5223 / 969-137  
 Fax: +49 5223 / 969-200  
 tluecke@bopla.de

### Sales management

## Office staff

Silvia Spilker  
 Tel.: +49 5223 / 969-138  
 Fax: +49 5223 / 969-200  
 sspilker@bopla.de

Nikolai Wilke  
 Mobile: +49 173 / 7276476  
 Tel.: +49 5223 / 969-169  
 Fax: +49 5223 / 969-496169  
 nwilke@bopla.de

### Sales area input units

Joachim Niermann  
 Tel.: +49 5223 / 969-166  
 Fax: +49 5223 / 969-496169  
 jniermann@bopla.de

Thomas Funke  
 Mobile: +49 173 / 7276405  
 Tel.: +49 5223 / 969-212  
 Fax: +49 5223 / 969-496212  
 tfunke@bopla.de

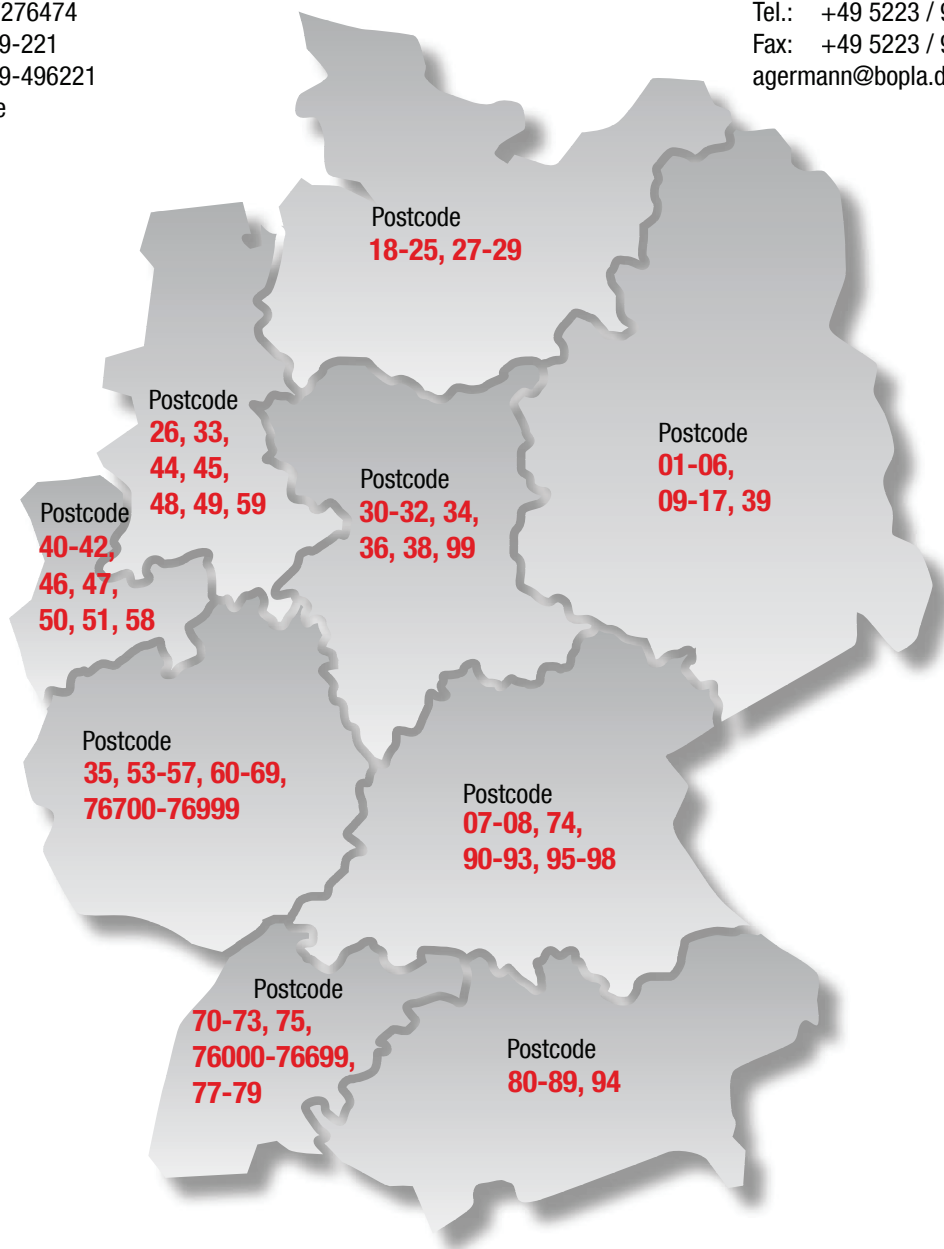
### Sales area electronics services

Jürgen Hagemann  
 Tel.: +49 5223 / 969-213  
 Fax: +49 5223 / 969-496213  
 jhagemann@bopla.de

Olaf Kleineberg  
 Mobile: +49 173 / 7276474  
 Tel.: +49 5223 / 969-221  
 Fax: +49 5223 / 969-496221  
 okleineberg@bopla.de

### 19"-technology

Axel Germann  
 Tel.: +49 5223 / 969-163  
 Fax: +49 5223 / 969-496163  
 agermann@bopla.de



# BOPLA sales organisation international

## **Australia**

Phoenix Mecano Australia Pty Ltd  
64 Butler Way,  
Tullamarine, Vic, 3043  
Tel. +03 9338 5699  
Fax +03 9338 5399  
Mobil 0400 055 124  
info@phoenix-mecano-com.au  
www.phoenix-mecano-com.au

Rubin Group Pty Ltd.  
52 Whiting Street, P.O. Box 82  
1570 Artarmon, NSW  
Tel. +61 2 / 94 39 23 33  
Fax +61 2 / 94 39 22 78  
admin@rubin.com.au  
www.rubin.com.au

## **Austria**

AVS-Phoenix Mecano GmbH  
Birostr. 17  
1232 Vienna  
Tel. +43 (0) 1 / 6 15 08 01  
Fax +43 (0) 1 / 6 15 08 01-130  
info@avs-phoenix.at  
www.avs-phoenix.co.at

## **Belarus**

Ex-Con-East GmbH  
Agathe-Zeis-Str. 6  
D-01454 Radeberg  
Tel. +49 (0) 3528 / 41500  
Fax +49 (0) 3528 / 415050  
info@ex-con-east.com  
www.ex-con-east.com

## **Belgium**

PM Komponenten N.V.  
Karrewegstraat 124  
9800 Deinze  
Tel. +32 (0) 9 / 2 20 70 50  
Fax +32 (0) 9 / 2 20 72 50  
info.pmb@phoenix-mecano.com  
www.pmk.be

## **Brazil**

Phoenix Mecano  
Comercial e Tecnica Ltda.  
Av. Prof. Alceu Maynard de Araujo, 185  
04726 160 Sao Paulo  
Tel. +55 (0) 11 / 56 40-882  
Fax +55 (0) 11 / 56 43-2201  
vendas@phoenix-mecano.com.br  
www.phoenix-mecano.com.br

## **Bulgaria**

Comet Electronics  
47, Obikolna Str., Druzhba-2  
1582 Sofia  
Tel. +359 (2) / 9 15 58 35  
Fax +359 (2) / 8793200  
office@comet.bg  
www.comet.bg

## **Bulgaria**

PM Consulting Ltd.  
Bulgaria ap. 15 Kiril i Metodi Str  
1202 Sofia  
Tel. +359 (2) / 983 57 12  
Fax +359 (2) / 888 401 440  
office@pmcgbg.eu  
www.pmcgbg.eu

## **Czech Republic**

ELING BOHEMIA, s.r.o.  
PO Box 33 Nadrahach 814  
68604 Kunovice  
Tel. +42 (0) 572 / 54 99 35  
Fax +42 (0) 572 / 54 90 47  
eling@eling.cz  
www.eling.cz

## **China**

Mecano Components (Shanghai) Co. Ltd.  
No. 1001, JiaQian Road, Nanxiang Hi-tech  
Park, JiaDing District  
201802 Shanghai  
Tel. +86 21 / 69 17 65 32  
Fax +86 21 / 69 17 65 32  
info@mecano.com.cn  
www.mecano.com.cn

## **Croatia**

Piletic d.o.o.  
Kaptolska 39  
10000 Zagreb  
Tel. +385 (1) / 30 14 – 4 05  
Fax +385 (1) / 36 39 – 3 99  
piletic@zg.htnet.hr  
www.piletic.hr

## **Denmark**

Phoenix Mecano Aps / Division BOPLA  
(as of 01.01.2012)  
Ellegårdvej 36  
DK-6400 Sønderborg  
Tel. + 45 70702029  
bopla-info@phoenix-mecano.dk  
www.phoenix-mecano.dk

## **Finland**

SKS Automaatio Oy  
Martinkyläntie 50  
01721 Vantaa  
Tel. +358 20 / 76 47 600  
Fax +358 20 / 76 47 649  
automaatio@sk.fi  
www.sk.fi

## **France**

Phoenix Mecano  
76, Rue du Bois Galon-B.P.3  
94121 Fontenay sous Bois, Cedex  
Tel. +33 (0) 1 / 53 99 50 50  
Fax +33 (0) 1 / 53 99 50 76  
info.pmf@phoenix-mecano.com  
www.phoenixmecano.fr

## **Greece**

Dimoulas special cables S.A.  
100-102 Lenorman Str.  
10444 Athens  
Tel. +30 210 / 5157610  
Fax +30 210 / 5157611  
info@dimoules.gr  
www.dimoules.gr

## **Great Britain**

BOPLA Enclosures Phoenix Mecano Ltd  
Unit 26 Faraday Road  
HP19 8 RY Aylesbury Buckinghamshire  
Tel. +44 (0) 12 96 / 611 660  
Fax +44 (0) 12 96 / 48 62 96  
boplagb@phoenix-mecano.com  
www.bopla-enclosures.co.uk

## **Hungary**

Phoenix Mecano Kecskemet Kft.  
Szent Istrán  
Király Krt. 24  
H6000 Kecskemet  
Tel. +36 (0) 76 / 5 15 – 500  
Fax +36 (0) 76 / 414 – 560  
info@phoenix-mecano.hu  
www.phoenix-mecano.hu

## **India**

Phoenix Mecano (India) Ltd.  
388-389, Pirangoot Indl. Area Pirangoot  
Hinjewadi Road Village Bhare, Taluka  
Mulshi  
412 108 Dist Pune  
Tel. ++91 20 6674 5000  
Fax ++91 20 2292 9205  
admin@pmipl-online.com  
www.phoenixmecano.co.in

## **Ireland**

Reg Farrell Engineering Ltd  
Unit 19, Oak Road Business Park Western  
Industrial Estate  
12 Dublin  
Tel. +353 (0) 1 / 4 65 90 10  
Fax +353 (0) 1 / 4 65 90 11  
info@rfe.ie  
www.rfe.ie

## **Israel**

I.C.P.C.  
P.O. Box 119  
42140 Netanya  
Tel. +972 (0) 9 / 8 65 65 66  
Fax +972 (0) 9 / 8 65 65 67  
sales@icpc.co.il  
www.icpc.co.il

## **Italy**

Phoenix Mecano S.R.L.  
Prof. Via G. Di Vittorio 11  
20065 Inzago (Milan)  
Tel. +39 (0) 2 / 953 15 260  
Fax +39 (0) 2 / 953 10 539  
pmi-enclosure.sales@phoenix-mecano.com  
www.phoenix-mecano.it

## **Lithuania**

BOPLALIT  
Mus galite rasti: Veiveriu; g.134-216  
46352 Kaunas  
Tel. +370 37 298989  
Fax +370 37 406718  
info@boplalit.lt  
www.boplalit.lt

## **Kazakhstan**

Ryspek Myrzakhmetov  
Microdistrict 6  
050006 Almaty  
Tel. 8 777 2030 174  
kazakhstan@ex-con-east.kz  
www.ex-con-east.com

## **Kyrgyzstan**

Ex-Con-East GmbH  
Jibek Jolu 326  
720070 Bishkek  
Tel. +49 3528 4150 0  
Fax +49 3528 4150 50  
info@ex-con-east.com  
www.ex-con-east.com

## **Korea (South Korea)**

Phoenix Mecano Korea Co. Ltd  
2020 ho, Dealim Acrotel C-dong,  
Dogok-2 dong, Kangnam-gu  
135971 Seoul  
Tel. +82/2/26 376 922  
Fax +82/2/26 376 925  
info@pmecano.co.kr  
www.pmecano.co.kr

Phoenix Mecano Korea Co., Ltd  
#304, Gyoungmu Building,  
675-5, Jeonpo-Dong,  
Busanjin-Gu, Busan,  
Korea 614-867  
Tel. (82-5) 15176924  
Fax (82-5) 15176925  
info@pmecano.co.kr  
www.pmecano.co.kr

## **New Zealand**

Captron Electronics Limited  
PO Box 15299 New Lynn  
Auckland  
Tel. +09 /828 1499  
Fax +09 /828 1185  
sales@captron.co.nz  
www.captron.co.nz

**Netherlands**

PM Komponenten B.V.  
Havenstraat 100  
7005 AG Doetinchem  
Tel. +31 (0) 3 14 / 36 83 68  
Fax +31 (0) 3 14 / 36 83 78  
info@pmkomponenten.nl  
www.pmkomponenten.nl

**Norway**

Miltronik AS  
Eikveien 11,  
3036 Drammen  
Tel. +47 (0) 32 / 261300  
Fax +47 (0) 32 / 261399  
info@miltronik.no  
www.miltronik.no

**Poland**

EX-CON Sp. z o.o.  
ul. Braniborska 58-68  
53-680 Wrocław  
Tel. +48 (0) 71 / 794 70 47  
Fax +48 (0) 71 / 794 70 37  
info@ex-con.pl  
www.ex-con.pl

SE Spezial-Electronic SP. z o.o.  
ul. Stepinska 22/30  
Lokal 209  
00-739 Warsaw  
Tel. +48 22 / 840-9110  
Fax +48 22 / 841-2010  
info@spezial.pl  
www.spezial.pl

**Portugal**

Luso Matrix, Novas Tecnologias de  
Electronica Professional, Lda  
Av. Coronel Eduardo Gallhardo, 7-1C  
1170-105 Lisbon  
Tel. +351 218 162 625  
Fax +351 (0) 21 / 81 49 482  
comercial@lusomatrix.pt  
www.lusomatrix.pt

**Romania**

Ecas Electro SRL  
Str. Cornelia 7, sector 4  
75113 Bucharest  
Tel. +40 21 / 2 04 81 00  
Fax +40 21 / 2 04 81 30  
office@ecas.ro  
www.ecas.ro

**Russia**

000 AT Petersburg  
Polytechnicheskaya str, d. 9,B  
194021 St. Petersburg  
Tel. +7 812 / 703 08 17  
Fax +7 812 / 703 08 34  
spb@at-e.ru  
www.ex-con-east.com

**Russia**

000 AT electro Moscow  
Ul. Avtosavodskaja 16-2  
109280 Moscow  
Tel. +7 495 / 9214425  
Fax +7 495 / 9264645  
info@at-e.ru  
www.ex-con-east.com

AT-Electronics Ekaterinburg  
Bebelya str. 17, room 405  
620034 Ekaterinburg  
Tel. +7 (0) 343 / 245 22 24  
Fax +7 (0) 343 / 245 98 22  
ural@at-e.ru  
www.ex-con-east.com

AvantaTech Ltd.  
Tsymlyanskaya Str., bld.3/2  
109559 Moscow  
Tel. +7(495)988-4464  
Fax +7(495)359-3442  
info@avantatech.ru  
www.avantatech.ru

ITC-Electronics  
Krasniy Prospekt 82/1  
630091  
Novosibirsk  
Tel. (383) 22-77-888  
Fax (383) 22-77-887  
nsk@itc-electronics.com  
www.itc-electronics.de

SE Spezial-Electronic  
Prospekt Budjonogo 30A  
105118 Moscow  
Tel. +7 495 / 229 – 2307  
Fax +7 495 / 229 – 2307  
info@spezial.ru  
www.spezial.ru

SE Spezial-Electronic  
Prospekt Aptekarskij 8  
197022 St. Petersburg  
Tel. +7 (0) 8 12 / 4 38 10 29  
Fax +7 (0) 8 12 / 4 38 10 29  
info@spezial.ru  
www.spezial.ru

**Sweden**

Miltronik AB  
Kungshagsvägen 7, Box 1022  
61129 Nyköping  
Tel. +46 (0) 1 55 / 7 77 00  
Fax +46 (0) 1 55 / 7 77 02  
info@miltronik.se  
www.miltronik.se

**Serbia**

Comet Electronics d.o.o.  
Blvd Arsenija Carnojevic broj 17  
11070 Belgrade  
Tel. +381 / 11 213 41 80  
Fax +381 / 11 311 39 42  
office@comet.co.yu  
www.comet.co.rs

**Serbia**

PILETIĆ d.o.o. Beograd  
Dinarska 14  
11000 Belgrade  
Tel. +381 11 264 82 73  
Fax +381 11 264 82 73  
piletic@zg.t-com.hr  
www.piletic.hr

**Singapore**

Phoenix Mecano S.E. Asia Pte Ltd  
53 Ubi Ave 3, # 04-1 Colourscan Building  
408863 Singapore  
Tel. +65 (0) 67 49 / 16 11  
Fax +65 (0) 67 49 / 67 66  
pmsea@pmecano.com.sg  
www.phoenixmecano.com.sg

**Slovakia**

ELING, s.r.o.  
Trencianska ulica 863 / 66  
01851 Nová Dubnica  
Tel. +421 42 / 4 45 56 81  
Fax +421 42 / 4 43 41 72  
eling@eling.sk  
www.eling.sk

**Slovenia**

Piletic elektronik d.o.o.  
Maistrova ulica 6  
8250 Brezice  
Tel. +386 31 680 074  
piletic@piletic.com  
www.piletic.hr

**Spain**

Sistemas Phoenix Mecano España, S.A.  
Pol. El Olivar, nave 15-16 Carretera de  
Logroño, Km.247  
50011 Saragossa  
Tel. +34 (0) 9 76 / 78 60 80  
Fax +34 (0) 9 76 / 78 70 88  
info@phoenix-mecano.es  
www.phoenix-mecano.es

**South Africa**

RADÉL  
P.O. Box 4364  
2118 Cresta  
Tel. +27 (0) 11 / 8 88 66 96  
Fax +27 (0) 11 / 8 88 23 90  
info@radel.co.za  
www.radel.co.za

**Switzerland**

Phoenix Mecano Komponenten AG  
Hofwisenstraße 6  
8260 Stein am Rhein  
Tel. +41 (0) 52 / 7 42 75 00  
Fax +41 (0) 52 / 7 42 75 90  
info@phoenix-mecano.ch  
www.phoenix-mecano.ch

**Taiwan**

Phoenix Mecano S.E. Asia Pte Ltd. Taiwan  
Branch  
Taipei World Trade Center Exhibition Hall,  
Room 4E-12, No. 5, Hsin-yi Road, Sec. 5  
110 Taipei  
Tel. +886 2 / 27 25 26 27  
Fax +886 2 / 27 25 25 75  
Pmtwn@pmecano.com.tw  
www.phoenixmecano.com.sg

**Thailand**

Phoenix Mecano Thailand  
Representative Office  
Kitsiri Building,  
1054/12 2nd floor Room C,  
New Petchburi Road, Makkasan,  
Ratchatewi, Bangkok 10400, Thailand  
Tel. +66-2 / 254-7076, 254-7077  
Fax +66-2 / 254-7078  
pmthai@pmecano.com.sg  
www.phoenixmecano.com.sg

**Turkey**

ENTEK TEKNİK  
Cevizli Mahallesi Tansel Cad. No: 18  
Maltepe  
34846 Istanbul  
Tel. +90 216 / 4598660  
Fax +90 216 / 4577732  
info@entektekNIK.com  
www.entektekNIK.com

**Ukraine**

AT Electronics Kiev  
Zlatoustovskaya str. 32  
01135 Kiev  
Tel. +38 (0) 44 / 4 82 22 19  
Fax +38 (0) 44 / 4 86 57 08  
info@at-e.com.ua  
www.at-e.com.ua

**USA**

Phoenix Mecano Inc.  
7330 Executive Way  
21704 Frederick, Maryland  
Tel. +1 (0) 3 01 / 6 96-98 00  
Fax +1 (0) 3 01 / 6 96-94 94  
rbinfo@pm-usa.com  
www.rose-bopla.com

**Uzbekistan**

KARAAL Engineering  
m-v Badamzar 3-81  
100084 Unusabad  
Tel. +998 / 90 1895090  
www.ex-con-east.com

# Distributors Germany

## **Beck Kabel- und Gehäusetechnik GmbH**

Bärenfelsallee 20 · 17121 Loitz / Rustow  
Tel.: +49 (0) 039998 / 31120  
Fax: +49 (0) 039998 / 31128  
info@beck-elektronik.de  
www.beck-kabelkonfektion.de

## **Conrad Electronic**

Klaus-Conrad-Straße 2 · 92533 Wernberg  
Tel.: +49 (0) 09604 / 408988  
Fax: +49 (0) 09604 / 408936  
businessbetreuung@conrad.biz  
www.conrad.biz

## **EVE GmbH**

Hollefeldstraße 16 · 48282 Emsdetten  
Tel.: +49 (0) 02572 / 93510  
Fax: +49 (0) 02572 / 935124  
info@eve.de  
www.eve.de

## **Beck Kabel- und Gehäusetechnik GmbH**

Sybelstraße 1 · 90461 Nürnberg  
Tel.: +49 (0) 0911 / 4749620  
Fax: +49 (0) 0911 / 4749628  
info@beck-elektronik.de  
www.beck-kabelkonfektion.de

## **Damm & Johanning GmbH & Co KG**

Sudbrackstraße 46-48 · 33611 Bielefeld  
Tel.: +49 (0) 0521 / 800050  
Fax: +49 (0) 0521 / 8000529/-27  
info@duj.de · www.duj.de

## **Farnell Electronic Components GmbH**

Keltenring 14 · 82041 Oberhaching  
Tel.: +49 (0) 089 / 61393939  
Fax: +49 (0) 089 / 6135901  
verkauf@farnell.com · www.farnell.de

## **Börsig GmbH**

74172 Neckarsulm  
Tel.: +49 (0) 07132 / 93930  
Fax: +49 (0) 07132 / 939393  
info@boersig.com · www.boersig.com

## **Distrelec Schuricht GmbH**

Lise-Meitner-Straße 4 · 28359 Bremen  
Tel.: +49 (0) 01805 / 223435  
Fax: +49 (0) 01805 / 223436  
scc@distrelec.de · www.distrelec.de

## **Fritz Peres GmbH**

Köhlstraße 14 · 50827 Cologne  
Tel.: +49 (0) 0221 / 9564030  
Fax: +49 (0) 0221 / 594048  
info@peres.de · www.peres.de

## **Börsig GmbH Vertriebsbüro Sachsen**

Halsbrücker Str. 31a · 09599 Freiberg  
Tel.: +49 (0) 03731 / 20010  
Fax: +49 (0) 03731 / 200119  
info@boersig.com · www.boersig.com

## **elcon electronic GmbH**

Gerhard-Gerdes-Straße 9 · 37079 Göttingen  
Tel.: +49 (0) 0551 / 694000  
Fax: +49 (0) 0551 / 6940023  
verkauf@elcon-electronic.de  
www.elcon-electronic.de

## **RS COMPONENTS GmbH**

Hessenring 13b · 64546 Mörfelden-Walldorf  
Tel.: +49 (0) 06105 / 401234  
Fax: +49 (0) 06105 / 401100  
bestellung@rsonline.de  
www.rsonline.de

## **Bürklin OHG**

Grünwalder Weg 30 · 82041 Oberhaching  
Tel.: +49 (0) 089 / 55875110  
Fax: +49 (0) 089 / 55875421  
info@buerklin.de · www.buerklin.com

## **ELTOP GmbH**

Robert-Bosch-Straße 8 · 30989 Gehrden  
Tel.: +49 (0) 05108 / 927320  
Fax: +49 (0) 05108 / 927321  
eltop@eltop.de · www.eltop.de

## **Schukat Electronic Vertriebs GmbH**

Daimlerstraße 26 · 40789 Monheim a. Rhein  
Tel.: +49 (0) 02173 / 950710  
Fax: +49 (0) 02173 / 950719  
info@schukat.com · www.schukat.com

## **Reichelt Elektronik**

Elektronikring 1 · 26452 Sande  
Tel.: +49 (0) 04422 / 955333  
Fax: +49 (0) 04422 / 955111  
shop@reichelt.de · www.reichelt.de

